

## Synthesis of Mn-Salen Catalyst Bearing (1*R*,2*R*,3*R*,6*R*)-3,6-Dimethylcyclohexane-1,2-diamine as an Ethylenediamine Part and Its Application to Asymmetric Epoxidation

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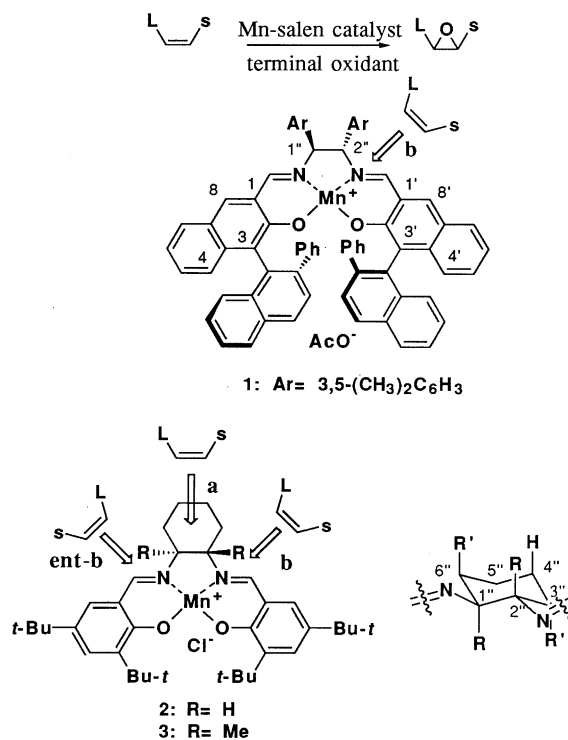
(Received January 5, 1995)

The new Mn-salen catalysts bearing (1*R*,2*R*,3*R*,6*R*)-3,6-dimethylcyclohexane-1,2-diamine as an ethylenediamine part was found to show higher asymmetric induction in the epoxidation of conjugated *cis*-olefins than the Mn-salen catalyst bearing optically active cyclohexanediamine as an ethylenediamine part. This result supports our proposal that olefins approach metal-oxo bond along nitrogen-manganese bond axis in salen-catalyzed epoxidation.

Mn-salen complexes have been found to be effective catalysts for the asymmetric epoxidation of simple olefins and for the asymmetric oxidation of sulfides.<sup>1</sup> These Mn-salen complexes are composed of an optically active ethylenediamine and the salicylaldehyde bearing optically active or sterically bulky aromatic substituent. Recently we found that (*aR*)-3-formyl-2-hydroxy-2'-phenyl-1,1'-binaphthyl was a highly efficient chiral salicylaldehyde part and that the combination of this salicylaldehyde and (*S,S*)-1,2-diamino-1,2-bis(3,5-dimethylphenyl)ethane offered so far the best Mn-salen catalyst (**1**) for the epoxidation of conjugated *cis*-disubstituted and trisubstituted olefins.<sup>2</sup> However, there seems to be still a room for the improvement of chiral ethylenediamine part. Thus far, 1,2-diphenylethylenediamine and its derivative, cyclohexane-1,2-diamine, and 4-azacyclopentane-1,2-diamine have been used as a chiral ethylenediamine part.<sup>1</sup> Among them, optically active cyclohexanediamine was originally used by Fujita et al.<sup>3</sup> for the construction of V-salen catalyst that served as a catalyst for asymmetric oxidation of sulfides and later used by Jacobsen<sup>4</sup> and our group<sup>5</sup> for the construction of Mn-salen catalyst. However, there is some controversy on the chirality transfer process by Mn-salen catalysts bearing chiral cyclohexanediamine. Jacobsen et al. has reported that Mn-salen catalyst (**2**) exhibits high enantioselectivity in the epoxidation of *cis*-olefins, wherein the sense of asymmetric induction was explained by assuming that olefins approach metal-oxo bond along the pathway **a**: the larger substituent on olefins is directed away from the C2"-axial hydrogen atom.<sup>4</sup> Catalyst (**3**) prepared from *trans*-1,2-diamino-1,2-dimethylcyclohexane, however, showed considerably diminished enantioselectivity, despite that it has an axial methyl group at C2" that is more bulky than the axial hydrogen atom.<sup>4</sup>

We have proposed the different pathway **b** along nitrogen-manganese bond axis for the olefin's approach based on our own results.<sup>6</sup> Although the pathway **ent-b** seems equally favorable, it is disfavored for the following reasons. Both pathways **b** and **ent-b** are sterically hindered due to the presence of C2"- and C6"-axial hydrogen atoms, respectively, but olefins on the pathway **b** can undergo HOMO-LUMO interaction with metal-oxo bond before they collide with C2"-axial hydrogen atom.<sup>6</sup> The HOMO-LUMO interaction overrides the steric hindrance by C2"-axial hydrogen atom. Despite this description, there seems to be some possibility that olefins approach metal-oxo bond along the pathway **ent-b** producing the undesired enantiomer of

the epoxide, since the steric requirement of hydrogen atom is not considered to be large enough to intercept the pathway **ent-b** completely.

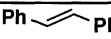
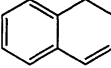
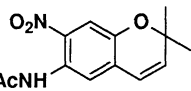



**Figure 1.** The olefin's approaches in Mn-salen catalyzed epoxidation.

Accordingly, we assumed that the replacement of C3"- and C6"-axial hydrogen atoms with sterically more bulky methyl group (R = H, R' = Me, Figure 1) would improve asymmetric induction. It was also expected that, if olefins approach along the pathway **a**, the sense of asymmetric induction by the 3",6"-dimethylcyclohexanediamine moiety would be opposite to that by cyclohexanediamine moiety, since C6"-axial methyl group would direct the larger olefinic substituent closer to C2"-axial hydrogen atom. Accordingly, the Mn-salen catalyst bearing 3,6-dimethylcyclohexane-1,2-diamine was expected to be a good probe for the investigation on the mechanism of asymmetric induction by Mn-salen catalyst. Under these expectations, we synthesized the Mn-salen catalysts (**4** and **5**) bearing (1*R*,2*R*,3*R*,6*R*)-3,6-dimethylcyclohexane-1,2-diamine<sup>7</sup> and (1*S*,2*S*)-cyclohexanediamine as a chiral ethylenediamine part, respectively, and examined epoxidation.

The results are summarized in Table 1. Both the catalysts showed the same sense of asymmetric induction as expected from

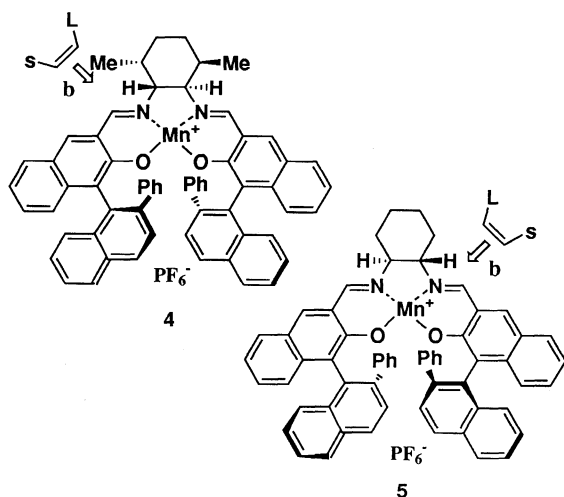
**Table 1.** Asymmetric epoxidation using **4** and **5** as catalysts

Entry	olefin	catalyst	oxidant	temp	additive	epoxide (yield/%)	% ee	configuration
1		<b>4</b>	PhIO	rt		56	43	(1 <i>S</i> ,2 <i>S</i> )
2	"	<b>5</b>	"	"		58	27	(1 <i>R</i> ,2 <i>R</i> )
3		<b>4</b>	NaClO	0 °C	PPNO <sup>a</sup>	43	97	(1 <i>R</i> ,2 <i>S</i> )
4	"	<b>5</b>	"	"	"	45	91	(1 <i>S</i> ,2 <i>R</i> )
5		<b>4</b>	"	"	"	63	>99	(3 <i>R</i> ,4 <i>R</i> )
6	"	<b>5</b>	"	"	"	77	98	(3 <i>S</i> ,4 <i>S</i> )
7		<b>4</b>	"	"	"	70 <sup>b</sup>	97	(1 <i>R</i> ,2 <i>S</i> )
8	"	<b>5</b>	"	"	"	75 <sup>c</sup>	91	(1 <i>S</i> ,2 <i>R</i> )

a PPNO = 4-phenylpyridine *N*-oxide.

b A mixture of *cis*- and *trans*-epoxides in a ratio of 3.5:1. The % ee of the *trans*-epoxide was 90%. The face selectivity of the starting enyne was calculated to be 95% ee.

c A mixture of *cis*- and *trans*-epoxides in a ratio of 1.2:1. The % ee of the *trans*-epoxide was 98%. The face selectivity of the starting enyne was calculated to be 94% ee.



our proposal. Note that the configurations of the ethylenediamine part of **4** and **5** are opposite to each other and, therefore, the epoxides obtained by using **4** as the catalyst are enantiomeric to the epoxides obtained by using **5** as the catalyst. Furthermore, the epoxidation with **4** showed higher asymmetric induction than **5** in all the epoxidation in accord with our assumption that the axially oriented C3'- and C6'-substituents effectively block the undesired pathway **ent-b** leading to the improved asymmetric induction.

In conclusion, our new results strongly support the

hypothesis that olefins approach metal-oxo bond along the pathway **b**.

Financial supports from the Grant-in-Aid for Scientific Research from the Ministry of Education, Science, and Culture, Japan. The authors also thank Nissan Chemical Co. Ltd. for generous donation of various chemicals.

#### References and Notes

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- Synthesis of (1*R*,2*R*,3*R*,6*R*)-3,6-dimethylcyclohexane-1,2-diamine has been described in the preceding paper. Mn-salen catalysts (**4** and **5**) were synthesized from the corresponding salicylaldehyde and diamines according to the reported procedure: R. Irie, K. Noda, Y. Ito, N. Matsumoto, and T. Katsuki, *Tetrahedron: Asymmetry*, **2**, 481 (1991).